

What is claimed is:

1. An accumulator (1) in which a pressure sealed chamber (8) and a pressure flow-in chamber (9) are formed by an operation member (5) including a metallic bellows (6) provided within a housing (2) constituted by a gas end cover (4) and a bottomed tubular shell (3),

wherein a cross sectional inner outline (32) of a peripheral edge portion (31) of said gas end cover (4) is an oval shape which is concave to the pressure sealed chamber (8) side, and a dead space is not formed.

2. An accumulator as claimed in claim 1, wherein a pressure charging port (36) communicating with said pressure sealed chamber (8) is provided in an inner peripheral side of a center portion (38) of said gas end cover (4), and a hexagon nut shape portion (39) integrally formed with said gas end cover (4) is provided in an outer peripheral side.